

## **Contract Between The Property Owner and Broker**

	Fir	rst Party (The Bro	ker) OFFICE / A	GENT DETAILS		
Date:	08.12.2022					
Office Name :	Indus Real Estate LLC					
License Authority:	DED	License No. :	562031	ORN: 123		
Phone:	04 3519995	Email:	info@indusre.			
Address:	Office 203, Al Sharafi building, Bur Dubai  P.O BOX 118163 Dubai					
Agent Name:	Office 203, 711 office	ran bananig, bar be	1001 1	BRN:		
Mobile:			Email:	DKN:		
Mobile.			TEIIIaii.			
		Second Party (The	e Property Own	ner) DETAILS		
Name of the owner:	PRIVITHVI DI	EVANANDAN VE	LAKKATHU			
Nationality:	INDIA	Passport No:	Z4985179	Expiry Date:	12/03/2029	
Mobile	0556529317		Email:			
Address:						
		THE PR	OPERTY DETA	ILS		
FOR RENT	X			0.00 - ** 11.11.	Offer Validity: TWO YEARS	
FOR SALE				Offer Validity:	TVVO TE/TIO	
Title Deed Number:	CP 01/515					
Project Name:	01 01/313	Community:	DIFC	Building Name:	LIBERTY HOUSE	
Size Area	1,110SQ.FT	Unit Number	515	Dunuing Name.	LIDEITTTTIOOOL	
No. of Bedrooms	OFFICE	No. of Carparkii				
Furnish Details	SEMI FURNIS		-8 L			
Additional information		FOR 4 CHEQUE				
		MADIZET	INC / ADVEDT	CINC		
mll. El	-1'-0.C'1M-1'		ING / ADVERTI	SING		
Through Electronic, Media & Social Media x						
Through Hoardings, pa	anaflex & Boards	X				
Others:						
Both parties are mut	ually agreed upon	that First Party (Tl	he Broker) is au	thorise / allowed to advert	ise the said property.	
		Valid Until:	UNTIL RE	NTED		
		THE SIG	NATURE OF PART	IES		
Firs	t Party ( The Broke	er)	Second Pa	rty ( The Property Owner	/ Legal Representative)	
Si <sub>i</sub>	gnature with Stam	2.2.3) CIJ L 62.		Name and Signa	ture	
	an are part of the control of the co	OUBAI . U. A. E	t.			